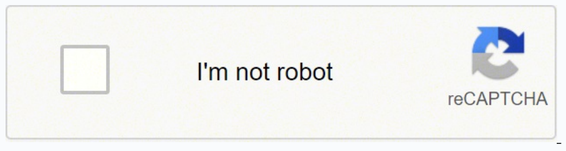

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How to tig weld videos

I just came across idea on web, and i thought, I have to try it out.I have to mention, I am not a welder, just o hobbyist. so don't be afraid to try it for yourself.It worked well. And I thought, legitimate machines cost thousands of dollars. And if you are a welder, you have to have welding machine.So This tutorial could help a lot of people.And it is not more than half an hour project, that can save you a lot of money.Since I use TIG welding machine, it is very simple, to get a body or support for the brush.I use gas lens for my welding. So normal collet body that came with welder was unused.I cut front part off, to get a bigger whole.Than I use some unidirectional carbon fibre. Don't be afraid of carbon fibre. Even if you don't have it square meter is around 20-30 eur/dollar. So even if you buy whole meter, you can make couple of brushes, and if you throw the rest out, it will still be cheaper than buy a machine or made brush.I use some fibers to stuff them into the hole.And one layer I wrap around the collet body.Secure the hole with some hot glue (I know not the best option, because process creates some heat, but this is what i need to improve with new brush)And on outside i secure fibers with two zip ties. After putting the torch back together it is time to make you a cleaning solution.Commercial solutions are expensive. and the are some sort of acid. it means they are not very healthy.But the internet helps a lot, and you can find, that the process works with citric acid.So actually I tried both, lemon juice and citric acid that you can buy in grocery store on baking department.Both cheap and not that harmful.Citric acid works little better. So first I dissolve acid in water.Than connect you peace on ground from your welding machine.Don't forget to close your Argon bottle. It would be waste of gas.And set your machine to 5-10 amp.I turn off high frequency start. Dip your new brush in acid, make it really wet and start brushing your weld. You will see some sparks and some vapor and weld becoming bright.Make sure, the weld is always wet, and be gentle with the brush, making turns an not staying on one place for long.And the results are visible.First part of weld is deliberately left uncleaned, to see the difference. CC0/Fancycrave.com/Pexels Do you love power tools, an open flame and working with your hands? If so, welding just might be the job for you. A longstanding type of craftsmanship that allows you to create custom, functional items or repair a wide variety of machines, it's a rewarding yet challenging career path. If you're just getting started, the jargon and complexity of welding can be intimidating. It's also a pursuit that can come with plenty of risks if tackled incorrectly. Here are a few important basics to help you get started with confidence. Understanding the Basic Definition of WeldingIf you're interested in pursuing welding, it's important to understand precisely what the craft entails. At its most basic form, welding involves using heat to attach pieces of metal together. Though you'll eventually learn what all the welding symbols and welding cable specs mean, getting the foundation down first is the most important step. Put simply, welded metals are heated until they reach their melting points. Then, they're combined into a cohesive unit. As they cool, a permanent bond forms and a new object is created. Unlike other types of bonds, including soldering, once a welded bond is created, it's virtually irreversible.MIG Welding at a GlanceIf you're just starting out in the welding world, you'll likely begin by performing metal inert gas, or MIG, welding. As you research welding for beginners, this is the most common practice you'll come across. This is a form of electrical arc welding and is sometimes referred to as gas metal arc welding, or GMAW. When you perform MIG welding, you send an electrical circuit through the objects that you intend to weld via a welding wire. Acting in this case as an electrode, as the wire touches the metal objects, the circuit is finished. Then, the welder pulls the wire back slightly, and in turn, an arc is created. This arc can reach incredibly hot temperatures of up to thousands of degrees. As a response, the wire melts completely, and the metal objects melt only partially. As the three three metal materials cool, a bead forms along the seam where the two original metals are welded together. The welder then continues along this seam, adding more wire from the welding gun every time a piece melts away.TIG WeldingMore experienced welders can perform TIG welding, which is similar to MIG welding but with a little more complexity. If you're new to the craft but are still interested in learning about this subform, you can look into resources that detail TIG welding for beginners. Instead of using a consumable wire, a TIG welder operates a welding gun with a tungsten metal rod inside of it. This is the electrode, in this case. The welder holds the gun in one hand and feeds a filler rod through in the other. As the intense heat fires up, it melts the filler rod, which is continuously replaced. The welder can adjust the electrical current in TIG welding by controlling a foot pedal. In both TIG and MIG welding, the welding gun releases a gas that protects the metal materials from outside contaminants in the air.Safety Equipment RequiredWhile there are other forms of welding, including stick welding and flux-cored welding, MIG and TIG are the most common. To this end, you'll need to to select the correct type of welding gun depending on the process you intend to perform. You'll also need to purchase a table for welding and a sturdy welding helmet. Protecting your face and eyes is critical, as the heat and light can be permanently damaging. Durable leather gloves and shoes are also required. You may want to invest in bib overalls or aprons to protect yourself from sparks. As you suit up and prepare your materials, be sure to practice with safety and security in mind first and foremost. Welding can be an interesting and enriching hobby or career, but it can turn dangerous in a second. Before you begin, read as much as you can about the topic and watch a few professional welders in action. Soon enough, you'll be creating your own custom pieces to admire. MORE FROM QUESTIONSANSWERED.NET I just came across idea on web, and i thought, I have to try it out.I have to mention, I am not a welder, just o hobbyist. so don't be afraid to try it for yourself.It worked well. And I thought, legitimate machines cost thousands of dollars. And if you are a welder, you have to have welding machine.So This tutorial could help a lot of people.And it is not more than half an hour project, that can save you a lot of money.Since I use TIG welding machine, it is very simple, to get a body or support for the brush.I use gas lens for my welding. So normal collet body that came with welder was unused.I cut front part off, to get a bigger whole.Than I use some unidirectional carbon fibre. Don't be afraid of carbon fibre. Even if you don't have it square meter is around 20-30 eur/dollar. 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